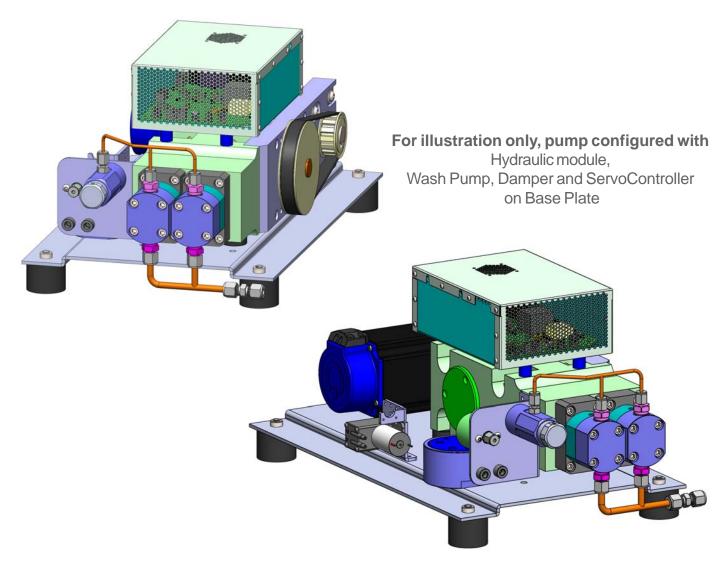
Typical OEM configuration

We will make a custom configuration per your specification



For Titanium or PEEK wetted materials, please contact us

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- Optimized durability designed for 24/7 production conditions
- Under 5% peak-to-peak pressure pulsation
- Intended for Process applications requiring HP metering and Accurate fluid flows



ASI 546 Series Features:

- Intuitive Touchscreen display
- USB-serial connection
- Modbus RTU communications via USB
- Available in Stainless Steel
- 250 mL/min., 500 mL/min., 1,000 mL/min. and 1,500 mL/min. available
- Self-priming Pump Head
 Integral prime/purge for rapid solvent changes and self-priming
- Solvent Compressibility Compensation
 User can select from a library of 15 solvents

Fourteen additional user-configured solvents

Easy Maintenance
All user serviceable components are accessed via the front panel





ASI 546 series metering pumps are intended for manufacturing & engineering applications requiring high pressure metering and accurate fluid flows. The 546 series metering pump features one of four standard flow ranges: 250, 500, 1,000 and 1,500 mL.

The 546 series has been optimized for 24/7 production conditions with less than 5% peak-to-peak pressure pulsation. For applications that require absolute minimum pressure pulsation, please consider 545 series pumps.

All pump types feature:

Self-priming pump head

Integral prime/purge assembly for changing solvent quickly

Wash option for USE when running buffers

User interface consists of touchscreen display or Modbus RTU (USB-serial)

Part Numbers	Flow Range	Pmax
546-0250HP	2.00 mL/min 250 mL/min.	10,000 PSI
546-0500	2.00 mL/min 500 mL/min.	6,500 PSI
546-1000	2.00 mL/min. – 1,000 mL/min.	4,500 PSI
546-1500	5.00 mL/min. – 1,500 mL/min.	3,000 PSI

Pulsation:	5% Δ P/P *	
Flow Precision:	0.50%, 100 - 500 mL/min.*	
Flow Accuracy:	± 200 μL/min. or ±1% of selected flow rate whichever is greater*	
Wetted Materials:	316 Stainless Steel, PEEK, Titanium, PTFE or UHMW, YSZ Ceramic,	
	Sapphire & Ruby	

^{*}All specifications are under load conditions of 500 PSI & temperature of 20° Celsius.

Pump Features

➤ Operating Temperature: 10 – 40° Celsius, = 80% RH non-condensing

> CAT II: Device

➤ **Power:** International AC input 220/240VAC & 50/60Hz, Single Phase

Method programming via USB-serial computer connection; Modbus protocol, up to 1,000 Methods-Steps

Modbus RTU over serial-USB 2.0

> Constant pressure mode option

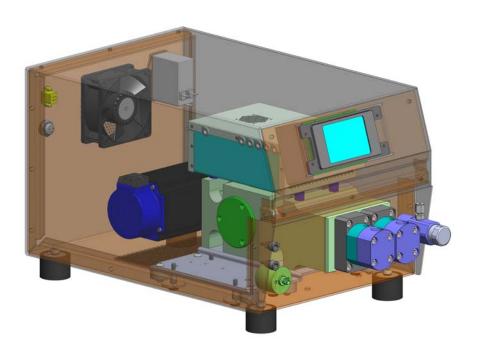
Dimensions: 11.5" W x 20.75" D x 11.25" H

➤ Weight: 75 lbs.

What can we engineer for YOU?

ASI has supplied custom OEM pump assembly solutions for

Proteomics-LCMS
Process Instrumentation
Pharmaceutical Manufacturing
Supercritical Fluid Chromatography
Preparative Chromatography
Biotech and SEC/GPC Systems



Pump Assembly in chassis
Wash Pump and Damper are available for custom configuration

See next page for illustration of a typical OEM configuration

We will make a custom configuration per your specification