# 546 Star Pilot Pumps

- Optimized durability designed for 24/7 production conditions
- Under 5% peak-to-peak pressure pulsation
- Intended for Process applications requiring HP metering and Accurate fluid flows



### ASI 546 Series Features:

- Intuitive Touchscreen display
- USB-serial connection
- Modbus RTU communications via USB
- Available in Stainless Steel
- ❖ 250 mL/min., 500 mL/min., 1,000 mL/min. and 1,500 mL/min. available
- Self-priming Pump Head Integral prime/purge for rapid solvent changes and self-priming
- Solvent Compressibility Compensation
  User can select from a library of 15 solvents
  Fourteen additional user-configured solvents
- Easy Maintenance
  All user serviceable components are accessed via the front panel



# **Description and Specifications**

ASI 546 series metering pumps are intended for manufacturing & engineering applications requiring high pressure metering and accurate fluid flows. The 546 series metering pump features one of four standard flow ranges: 250, 500, 1,000 and 1,500 mL.

The 546 series has been optimized for 24/7 production conditions with less than 5% peak-to-peak pressure pulsation. For applications that require absolute minimum pressure pulsation, please consider 545 series pumps.

## All pump types feature:

Self-priming pump head

Integral prime/purge assembly for changing solvent quickly

Wash option for USE when running buffers

User interface consists of touchscreen display or Modbus RTU (USB-serial)

Part Numbers	Flow Range	Pmax
546-0250HP	2.00 mL/min 250 mL/min.	10,000 PSI
546-0500	2.00 mL/min 500 mL/min.	6,500 PSI
546-1000	2.00 mL/min. – 1,000 mL/min.	4,500 PSI
546-1500	5.00 mL/min. – 1,500 mL/min.	3,000 PSI

Pulsation:	5% Δ P/P *	
Flow Precision:	0.50%, 100 - 500 mL/min.*	
Flow Accuracy:	± 200 μL/min. or ±1% of selected flow rate whichever is greater*	
Wetted Materials:	316 Stainless Steel, PEEK, Titanium, PTFE or UHMW, YSZ Ceramic,	
	Sapphire & Ruby	

<sup>\*</sup>All specifications are under load conditions of 500 PSI & temperature of 20° Celsius.

#### **Pump Features**

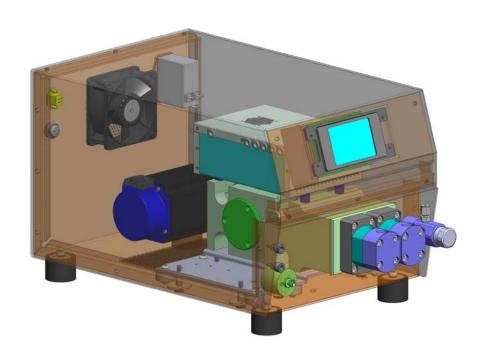
- ➤ Operating Temperature: 10 40° Celsius, = 80% RH non-condensing
- > CAT II: Device
- ➤ **Power:** International AC input 220/240VAC & 50/60Hz, Single Phase
- ➤ Method programming via USB-serial computer connection; Modbus protocol, up to 1,000 Methods-Steps
- ➤ Modbus RTU over serial-USB 2.0
- > Constant pressure mode option
- > **Dimensions:** 11.5" W x 20.75" D x 11.25" H
- ➤ Weight: 75 lbs.



## What can we engineer for YOU?

ASI has supplied custom OEM pump assembly solutions for

Proteomics-LCMS
Process Instrumentation
Pharmaceutical Manufacturing
Supercritical Fluid Chromatography
Preparative Chromatography
Biotech and SEC/GPC Systems



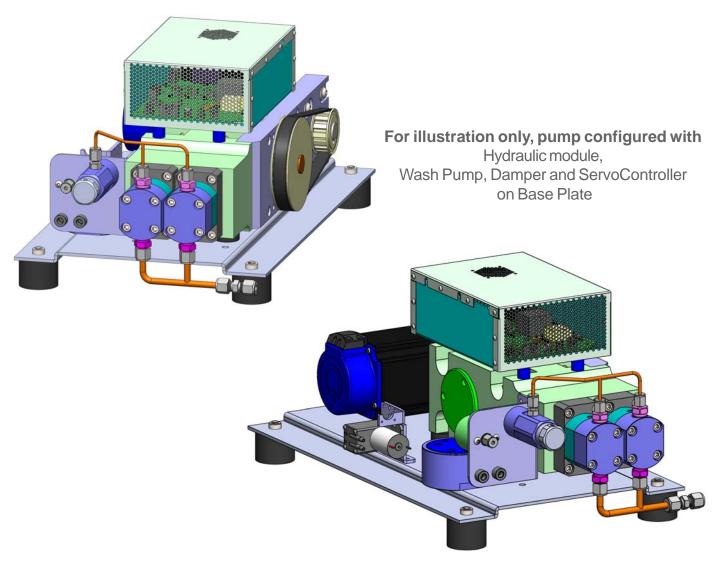
Pump Assembly in chassis
Wash Pump and Damper are available for custom configuration

See next page for illustration of a typical OEM configuration

We will make a custom configuration per your specification

## **Typical OEM configuration**

## We will make a custom configuration per your specification



For Titanium or PEEK wetted materials, please contact us

Analytical Scientific Instruments US, Inc. 3023 Research Drive Richmond CA 94806 USA www.hplc-asi.com Phone: 510-669-2250 info@hplc-asi.com

